

Amendments to the Specification

On page 7, please replace "BRIEF DESCRIPTION OF THE FIGURE" with the following:

"BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 shows a schematic side view of a twin roller.

Figure 2 shows the relationship between the casting capacity and the ratio Cr_{eq}/Ni_{eq} ."

On page 9, please amend the last paragraph as shown:

The tests that were carried out reveal that the casting capacity may be significantly increased by applying the invention. It could thus be demonstrated that an increase in the ratio Cr_{eq}/Ni_{eq} causes a corresponding rise in the casting capacity. ~~Diagram 1~~ Figure 2 shows in graph form the relationship between the casting capacity and the ratio Cr_{eq}/Ni_{eq} .